



MATERIAL PROPERTY DATA SHEET

N168-70 SULFUR CURED NBR

N168-70 is Boyd's food grade Nitrile meeting all FDA 21 CFR 177.2600 requirements. This compound has a relatively high ACN content, making it exceptionally resistant to aqueous, oil and fatty based foods over a temperature range of -40F to +250F. N168-70 also demonstrates excellent tensile strength and abrasion resistance.

<u>ASTM</u> <u>D2000</u>	<u>PHYSICAL PROPERTIES</u>	<u>REQUIREMENTS</u>	<u>TYPICAL</u> <u>RESULTS</u>
BG	<u>ORIGINAL PROPERTIES</u>		
	Durometer, Shore A, D2240, pts	70+/-5	68
	Tensile, D412, MPa (psi), Minimum	14 (2031)	14.6 (2118)
	Elongation, D412, % Minimum	250	410
	Specific Gravity, g/cm ³	-	1.23
	Color	-	Black
A14	<u>HEAT RESISTANCE, D573, 70 HRS @ 100°C</u>		
	Durometer Change, Points	+/- 15	+5
	Tensile Strength Change, % Maximum	-20	+2
	Elongation Change, % Maximum	-40	-9
B14	<u>COMPRESSION SET, D395, 22 HRS @ 100°C (Solid Button)</u>		
	Deflection, % Maximum	25	11
EA14	<u>WATER RESISTANCE, 70 HRS @ 100°C</u>		
	Durometer Change, Points	+/-10	-3
	Volume Change, %	+/-15	+2
EF11	<u>FUEL A RESISTANCE, 70 HRS @ 23°C</u>		
	Durometer Change, Points	+/-10	-2
	Tensile Change, % Maximum	-25	-17
	Elongation Change, % Maximum	-25	+3
	Volume Change, %	+10 / -5	+2
EF21	<u>FUEL B RESISTANCE, 70 HRS @ 23°C</u>		
	Durometer Change, Points	-30	-17
	Tensile Change, % Maximum	-60	-28
	Elongation Change, % Maximum	-60	-9
	Volume Change, % Maximum	+40	+21
EO14	<u>FLUID RESISTANCE, D471, IRM 901 OIL, 70 HRS @ 100°C</u>		
	Durometer Change, Points	+15 / -5	+3
	Tensile Change, % Maximum	-25	-14
	Elongation Change, % Maximum	-45	-7
	Volume Change, %	+5 / -10	-8
EO34	<u>FLUID RESISTANCE, D471, IRM 903 OIL, 70 HRS @ 100°C</u>		
	Durometer Change, Points	+5 / -10	-2
	Tensile Change, % Maximum	-45	-22
	Elongation Change, % Maximum	-45	-14
	Volume Change, % Maximum	+35	+5
Z1	<u>LOW TEMPERATURE RETRACTION</u>		
	TR10, Degrees °C	-32	-33



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SPECIFICATIONS MET

ASTM D2000 M2BG 714 B14 EA14 EF11 EF21 EO14 EO34 Z1=TR10

ASTM D2000 M5BG 714 A14 B14 EA14 EO14 EO34

REACH SVHC 209

RoHS 2015/863

California Proposition 65*

Dodd-Frank Consumer Protection Act: No conflict materials (Tantalum, Tin, Tungsten & Gold)

FDA 21 CFR 177.2600

*This compound may contain trace amounts of these impurities included in California Prop 65:

Benz[a]anthracene 56-55-3

Benzo[b]fluoranthene 205-99-2

Benzo[j]fluoranthene 205-82-3

Benzo[k]fluoranthene 207-08-9

Benzo[a]pyrene 50-32-8

Chrysene 218-01-9

Dibenz[a,h]anthracene 53-70-3