

What is a X-Ring?

A gasket in ring form, typically with a four lobed cross section, usually made of pliable rubber, plastic, PTFE (Teflon) or other similar material.

Reduced Rolling

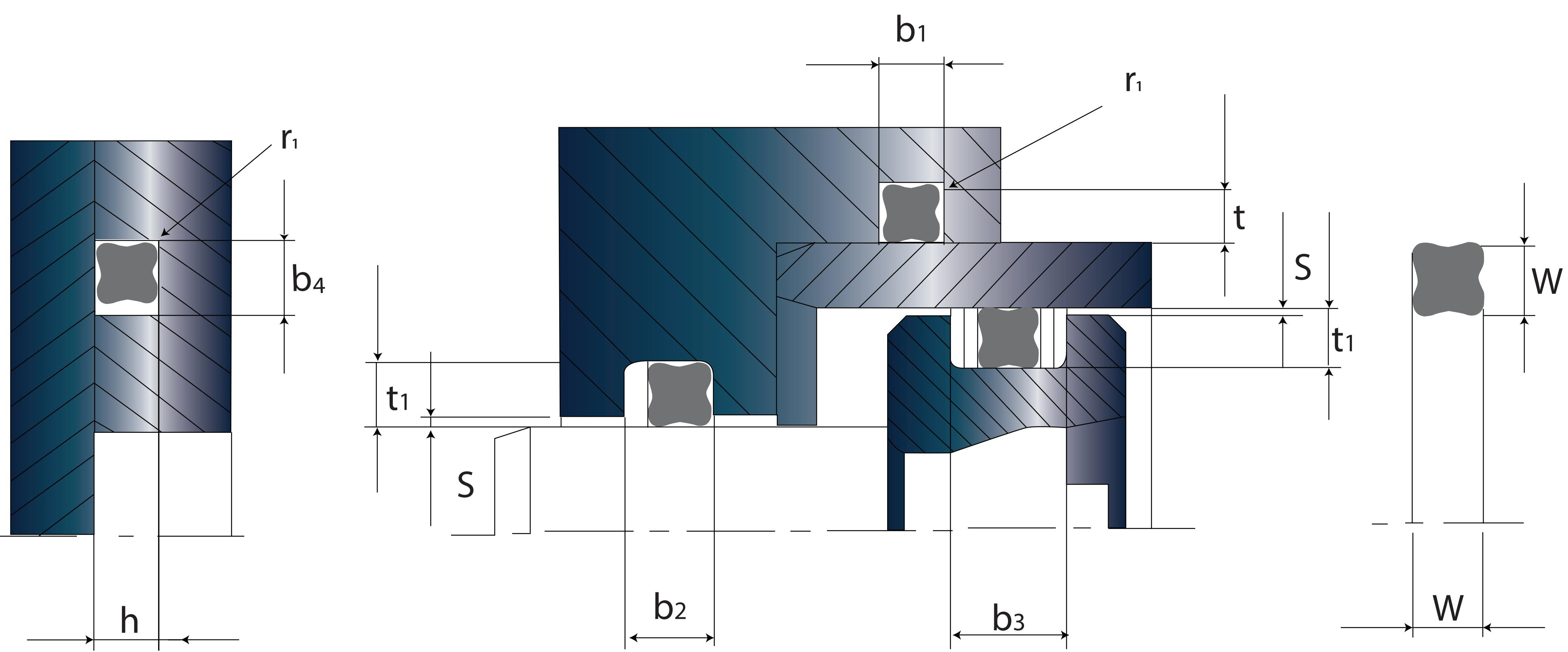
Boyd X-rings unique shape allows them to travel along a shaft or rod with little risk of rolling. Much like a wheel, a circular shaped seal rolls with little resistance. This rolling can cause a seal to stretch, bind, wear prematurely and even fracture. The profile of the X-ring most resembles a square, which makes it much more difficult to roll within a gland.

Redundant Seal Profile

The Boyd X-Ring is much like four O-rings combined into one. The "X" shaped profile provides two sealing points on the ID, OD and both faces. This redundant sealing point provides an extra layer or protection against leaking.

Sealing Surface Free of Parting Line

Another great benefit of the X shaped profile is that it allows room in the center of the seal for the mold parting line away from the sealing surfaces. Though it is possible to create a seal across a parting line, the absence of this means a more consistent sealing surface. This consistency requires less force and compression to create a robust seal.



X-Ring Design Reference

Thickness W	Radial Squeezing		Groove Dimensions					Radius r1	rad. Gap Smax.		
	Dynamically max. / min.	Statically max. / min.	Groove Depth		Groove Width						
	Dynamically t1+0.05	Statically t/h+0.05	b1, b4+0.2	b2+0.2	b3+0.2						
1.02	0.300 / 0.115	0.350 / 0.165	0.8	0.75	1.2	-	-	0.1	0.03		
1.27	0.330 / 0.145	0.430 / 0.245	1	0.9	1.4	-	-	0.1	0.03		
1.52	0.350 / 0.165	0.450 / 0.265	1.25	1.15	1.7	-	-	0.22	0.04		
1.78	0.360 / 0.175	0.460 / 0.275	1.5	1.4	2	3.4	4.8	0.22	0.05		
2.62	0.400 / 0.215	0.450 / 0.265	2.3	2.25	3	4.4	5.8	0.3	0.08		
3.53	0.430 / 0.205	0.530 / 0.305	3.2	3.1	4	5.4	6.8	0.4	0.08		
5.33	0.560 / 0.250	0.710 / 0.400	4.9	4.75	6	7.7	9.4	0.4	0.1		
7	0.700 / 0.350	0.950 / 0.600	6.4	6.2	8	10.5	13	0.6	0.1		



SIZE CHART



AS568 Dash #	Size (Inches)			Size (mm)				
	Inside Diameter	Tolerance	Cross Section	Inside Diameter	Tolerance	Cross Section		
002	0.042	0.004	0.050	0.003	1.07	0.10	1.27	0.08
004	0.070	0.005	0.070	0.003	1.78	0.13	1.78	0.08
005	0.101	0.005	0.070	0.003	2.57	0.13	1.78	0.08
006	0.114	0.005	0.070	0.003	2.90	0.13	1.78	0.08
007	0.145	0.005	0.070	0.003	3.68	0.13	1.78	0.08
008	0.176	0.005	0.070	0.003	4.47	0.13	1.78	0.08
009	0.208	0.005	0.070	0.003	5.28	0.13	1.78	0.08
010	0.239	0.005	0.070	0.003	6.07	0.13	1.78	0.08
011	0.301	0.005	0.070	0.003	7.65	0.13	1.78	0.08
012	0.364	0.005	0.070	0.003	9.25	0.13	1.78	0.08
013	0.426	0.005	0.070	0.003	10.82	0.13	1.78	0.08
014	0.489	0.005	0.070	0.003	12.42	0.13	1.78	0.08
015	0.551	0.007	0.070	0.003	14.00	0.18	1.78	0.08
016	0.614	0.009	0.070	0.003	15.60	0.23	1.78	0.08
017	0.676	0.009	0.070	0.003	17.17	0.23	1.78	0.08
018	0.739	0.009	0.070	0.003	18.77	0.23	1.78	0.08
019	0.801	0.009	0.070	0.003	20.35	0.23	1.78	0.08
020	0.864	0.009	0.070	0.003	21.95	0.23	1.78	0.08
021	0.926	0.009	0.070	0.003	23.52	0.23	1.78	0.08
022	0.989	0.010	0.070	0.003	25.12	0.25	1.78	0.08
023	1.051	0.010	0.070	0.003	26.70	0.25	1.78	0.08
024	1.114	0.010	0.070	0.003	28.30	0.25	1.78	0.08
025	1.176	0.011	0.070	0.003	29.87	0.28	1.78	0.08
026	1.239	0.011	0.070	0.003	31.47	0.28	1.78	0.08
027	1.301	0.011	0.070	0.003	33.05	0.28	1.78	0.08
028	1.364	0.013	0.070	0.003	34.65	0.33	1.78	0.08
029	1.489	0.013	0.070	0.003	37.82	0.33	1.78	0.08
030	1.614	0.013	0.070	0.003	41.00	0.33	1.78	0.08
031	1.739	0.015	0.070	0.003	44.17	0.38	1.78	0.08
032	1.864	0.015	0.070	0.003	47.35	0.38	1.78	0.08
033	1.989	0.018	0.070	0.003	50.52	0.46	1.78	0.08
034	2.114	0.018	0.070	0.003	53.70	0.46	1.78	0.08
035	2.239	0.018	0.070	0.003	56.87	0.46	1.78	0.08
036	2.364	0.018	0.070	0.003	60.05	0.46	1.78	0.08
037	2.489	0.018	0.070	0.003	63.22	0.46	1.78	0.08
038	2.614	0.020	0.070	0.003	66.40	0.51	1.78	0.08
039	2.739	0.020	0.070	0.003	69.57	0.51	1.78	0.08
040	2.864	0.020	0.070	0.003	72.75	0.51	1.78	0.08
041	2.989	0.024	0.070	0.003	75.92	0.61	1.78	0.08
042	3.239	0.024	0.070	0.003	82.27	0.61	1.78	0.08
043	3.489	0.024	0.070	0.003	88.62	0.61	1.78	0.08
044	3.739	0.027	0.070	0.003	94.97	0.69	1.78	0.08
045	3.989	0.027	0.070	0.003	101.32	0.69	1.78	0.08
046	4.239	0.030	0.070	0.003	107.67	0.76	1.78	0.08
047	4.489	0.030	0.070	0.003	114.02	0.76	1.78	0.08
048	4.739	0.030	0.070	0.003	120.37	0.76	1.78	0.08
049	4.989	0.037	0.070	0.003	126.72	0.94	1.78	0.08
050	5.239	0.037	0.070	0.003	133.07	0.94	1.78	0.08
051	0.049	0.005	0.103	0.003	1.24	0.13	2.62	0.08
052	0.081	0.005	0.103	0.003	2.06	0.13	2.62	0.08
053	0.112	0.005	0.103	0.003	2.84	0.13	2.62	0.08
054	0.143	0.005	0.103	0.003	3.63	0.13	2.62	0.08
055	0.174	0.005	0.103	0.003	4.42	0.13	2.62	0.08
056	0.206	0.005	0.103	0.003	5.23	0.13	2.62	0.08
057	0.237	0.005	0.103	0.003	6.02	0.13	2.62	0.08
058	0.299	0.005	0.103	0.003	7.59	0.13	2.62	0.08
059	0.362	0.005	0.103	0.003	9.19	0.13	2.62	0.08
060	0.424	0.005	0.103	0.003	10.77	0.13	2.62	0.08
061	0.487	0.005	0.103	0.003	12.37	0.13	2.62	0.08
062	0.549	0.007	0.103	0.003	13.94	0.18	2.62	0.08
063	0.612	0.009	0.103	0.003	15.54	0.23	2.62	0.08
064	0.674	0.009	0.103	0.003	17.12	0.23	2.62	0.08
065	0.737	0.009	0.103	0.003	18.72	0.23	2.62	0.08
066	0.799	0.010	0.103	0.003	20.29	0.25	2.62	0.08
067	0.862	0.010	0.103	0.003	21.89	0.25	2.62	0.08
068	0.924	0.010	0.103	0.003	23.47	0.25	2.62	0.08
069	0.987	0.010	0.103	0.003	25.07	0.25	2.62	0.08
070	1.049	0.010	0.103	0.003	26.64	0.25	2.62	0.08
071	1.112	0.010	0.103	0.003	28.24	0.25	2.62	0.08
072	1.174	0.012	0.103	0.003	29.82	0.30	2.62	0.08
073	1.237	0.012	0.103	0.003	31.42	0.30	2.62	0.08
074	1.299	0.012	0.103	0.003	32.99	0.30	2.62	0.08
075	1.362	0.012	0.103	0.003	34.59	0.30	2.62	0.08
076	1.424	0.012	0.103	0.003	36.17	0.30	2.62	0.08
077	1.487	0.012	0.103	0.003	37.77	0.30	2.62	0.08
078	1.549	0.015	0.103	0.003	39.34	0.38	2.62	0.08
079	1.612	0.015	0.103	0.003	40.94	0.38	2.62	0.08
080	1.674	0.015	0.103	0.003	42.52	0.38	2.62	0.08
081	1.737	0.015	0.103	0.003	44.12	0.38	2.62	0.08
082	1.799	0.015	0.103	0.003	45.69</			